



Dart Aerospace Ltd.
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D3912-041
Job Sheet 214521



DAS
58
9-80

Part No: D3912-041

Job Qty: 6 pcs

Part Name: Eyebolt Receiver Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/26/20

Job Tracking No:

Due Date: 11/13/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP RevA: new issue DD 09.11.18 verified by:EC IPP Rev:B 10.06.10 memo in seq110 ***IF PLUNGER GOES IN TO DEEP, INSTALL A WASHER (AN960C516L) IF NECESSARY BETWEEN PLUNGER AND D3912-1. YOU MAY HAVE TO ENLARGE WASHER HOLE FOR IT TO FIT*** DD ver:JLM IPP REV:C AS PER REV B 10-08-05 JLM VERIFIED:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	6 pcs	11/12/20		0.00	0.00	Packaging 1 - SCH-S		NOV 06 2020
110	Small Fab - 2 - B4B	6 pcs	11/13/20		0.00	1.90	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		DAS 58 NOV 09 2020
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		9-89
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
							Small Fab - 9 - B4B		
							Small Fab - Various 1 - B4B		
120	QC 5	6 pcs	11/13/20		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		NOV 10 2020
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		



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Container No: S311439



Part: D3912-041

Job No: 214521

Serial No/Batch: S311439

Revision: 8

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/06/20

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170 Packaging 3-1 - Stock - B4B	6 pcs 5 pcs. MAR	11/13/20	0.00 0.00	QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
				QC 5 - 82	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS
				Packaging 3 - 6 - B4B	28
				Packaging 3 - 7 - B4B	9-89
				Packaging 3 - 8 - B4B	NOV 10 2020
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
180 QC 21 - SA	6 pcs 5 pcs. MAR	11/13/20	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	28
				QC 21 - SA - 9	9-89
				QC 21 - SA - 77	NOV 10 2020
				QC 21 - SA - 28	
Part Op 100 - Pick Kit Descriptions: 110 - Small Fab 120 - QC5- Inspect part completeness to step on W/O 170 - Identify as per dwg & Stock Location: _____ 180 - QC21- Final Inspection - Work Order Release					

ST052
ST056F
ST056
ST056
ST306
ST296
ST265

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3801-1	Hand Retractable Spring Plunger	50 pcs (1 ea)	100-Packaging 1 - Pick Kit	S306664
D3912-1	Eyebolt	50 pcs (1 ea)	100-Packaging 1 - Pick Kit	S284127
D3912-3	Eyebolt Block	1012 pcs (2 ea)	100-Packaging 1 - Pick Kit	S274557
D3912-5 *	Eyebolt Plate	1012 pcs (2 ea)	100-Packaging 1 - Pick Kit	S307103
MS20615-4M20	Rivet	4048 Ea (8 ea)	100-Packaging 1 - Pick Kit	S304454
MS21209-F615	Heli-Coil	50 Ea (1 ea)	100-Packaging 1 - Pick Kit	S305640
NAS1149C0663R	Washer (AN960C616)	50 Ea (1 ea)	100-Packaging 1 - Pick Kit	S076016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	D3801-1	6	14	0
	D3912-1	6	26	0
	D3912-3	12	117	0
	D3912-5	12	18	0
	MS20615-4M20	48	108	0
	MS21209-F615	6	57	0
	NAS1149C0663R	6	212	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					